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said first fixed wall disposed adjacent to said first ink pressure chamber and said second fixed wall disposed adjacent to said second ink pressure chamber,

the piezoelectric block is an integrally sintered one piece block structure, and

surfaces of the two electrodes are oriented perpendicular to the thickness direction, the driving portion is polarized in the thickness direction and perpendicular to the surfaces of the electrodes.

81. (As Amended) An ink-jet recording head comprising at least one piezoelectric block having (a) first and second ink pressure chambers, each pressure chamber communicating with a nozzle for ejecting ink supplied from an ink supply, (b) first and second partition walls, each partition wall serving as a driving portion for one of the two ink pressure chambers, each partition wall including a piezoelectric element and at least two electrodes for driving said piezoelectric element, (c) a pressure buffer chamber, and (d) first and second fixed walls,

wherein at least one of said electrodes is embedded in said partition wall for controlling, by bending of the embedded electrode, whether said partition wall bends toward a side of said ink pressure chamber, or bends toward a side of said pressure buffer chamber,

the first ink pressure chamber, the first partition wall, said pressure buffer chamber, the second partition wall and the second ink pressure chamber are arranged in sequence along a thickness direction of said piezoelectric block,

said first fixed wall disposed adjacent to said first ink pressure chamber and said second fixed wall disposed adjacent to said second ink pressure chamber, and

surfaces of the two electrodes are oriented perpendicular to the thickness direction, the driving portion is polarized in the thickness direction and perpendicular to the surfaces of the electrodes.